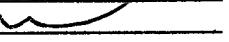
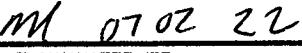
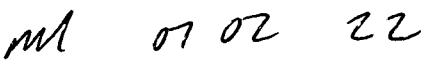
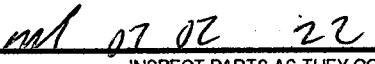
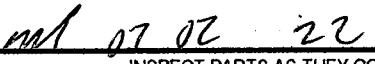
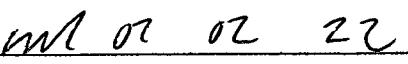
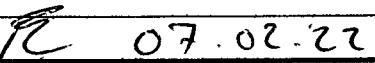


Date: Wednesday, 2/21/2007 11:00:09 AM  
 User: Eric Charbonneau

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFFERENCE DOOR INSTALLATION		
Job Number	: 30787				
Estimate Number	: 12748				
P.O. Number	: N/A	Part Number	: EA2046926		
This Issue	: 2/21/2007	S.O. No.	: N/A		
Prsht Rev.	: NC	Drawing Number	: D20446901 REV 1		
First Issue	: N/A	Project Number	: N/A		
Previous Run	: N/A	Drawing Revision	: 1		
Written By	: 	Material	: N/A		
Checked & Approved By	: 	Due Date	: 2/28/2007 Qty: 2 Um: Each		
Comment	: Est Rev:A New Issue 07-02-21 JLM				

## Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description:
1.0	M4130NS063	4130 Sheet .063 
Comment: Qty.: 0.0756 sf(s)/Unit Total : 0.1512 sf(s) 4130 Sheet .063 Batch: M103433  2		
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D2046901 (this ass'y is made of two different part) (Run prog EA20469-26a & EA20469-26b) 60% of the time it works all the time!!!  Dwg Rev: 1  2 Prog Rev: 1  2  2-Deburr if necessary  2		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
 2		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK 
 2		
Comment: SECOND CHECK		

Date: Wednesday, 2/21/2007 11:00:09 AM  
User: Eric Charbonneau

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFFERENCE DOOR INSTALLATION

Job Number: 30787

Part Number: EA2046926

Job Number:



Seq. #: Machine Or Operation:

Description:

5.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form part with hole as per dwg D2046901

SB 07/02/22 (2)

6.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07/02/22 (2)

7.0 LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld assembly as per dwg D2046901

07/02/22 (2)

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PD 07-02-22 (2)

9.0 QC9

VISUAL WELDING INSPECTION



Comment: VISUAL WELDING INSPECTION

PD 07-02-22 (2)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/02/22 (2)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/02/22 (2)

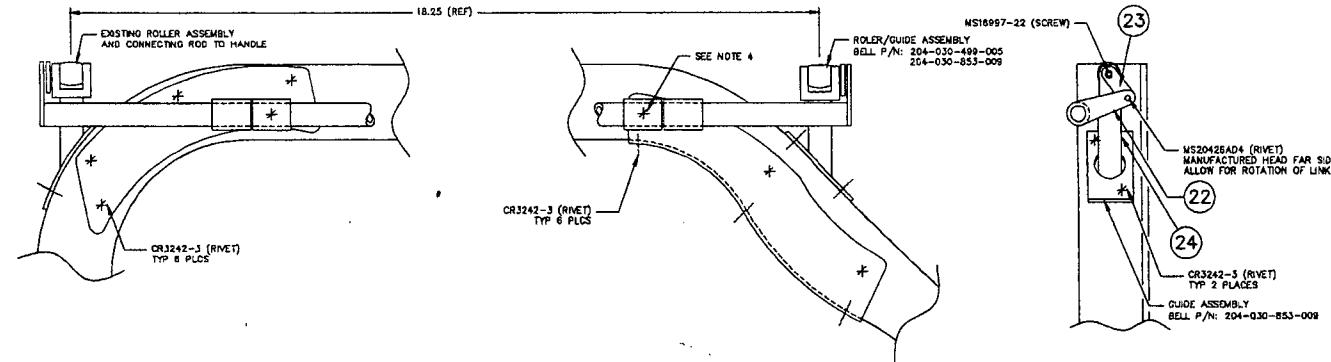
Job Completion



07/02/23

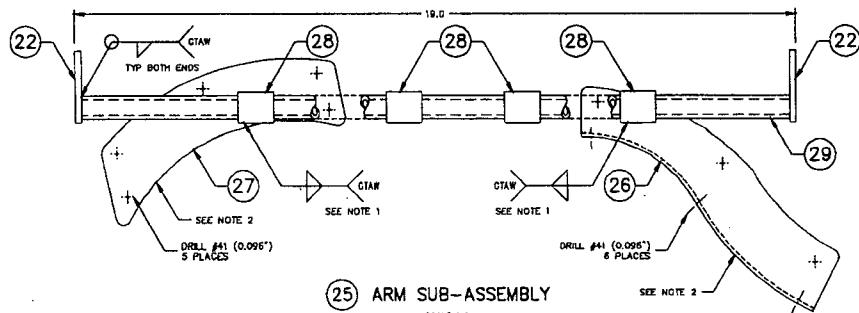
1888 P.

NOTICE  
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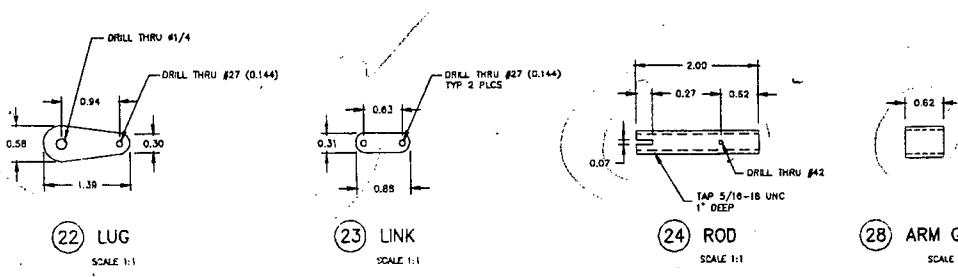
#### UPPER DOOR LATCH ASSEMBLY

SCALE 1:1



②5 ARM SUB-ASSEMBLY

SCALF 8-1



22 110

SCENE 1:

23 LIN

SCALE 1:1

28 ARM GUIDE

SCAL

QTY.		LIST OF MATERIALS		
BASIC CODE	DASH NO. FOR DA K=MFD/H HEAD/NR SIDE F=MFD/H HEAD/FR SIDE	APPROVALS	DATE	AERO DESIGN LTD.
		E. BURCON	26 AUG 1991	CONTRACTOR: TRANSIT COACH APPARATUS, INC. 1008 MATAVICK ROAD, E. CALGARY, AB T2C 1C8
D=DIMPLE D1= # OF SHEETS TO BE DIMPLED C= COUNTERSINK	DASH NO. FOR LENGTH	checked:		EAGLE COPTERS LTD.
		STRESS:		823 MATAVICK ROAD, E. CALGARY, AB T2C 7C9
BASIC CODES:	* <input type="checkbox"/> INSTALL NEW RIVET B4 = M570470AD <input type="checkbox"/> REMOVE/REPLACE RIVET B5 = M570470AD <input type="checkbox"/> L2 = NAS1094L00 <input type="checkbox"/> CW = M570470Z00 <input type="checkbox"/> EXISTING RIVET			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE IN THOUSANDS
B4	M570470AD	DECIMALS	ANGLES	SCALE AS NOTED
B5	M570470AD	X XXX	0.010	INCH. SIZE
L2	NAS1094L00	X XX	0.03	SIZE
CW	M570470Z00	X .XX	0.1	REV.
		SHEET 3 OF 3		REV. 1
		A1		D2046901

**AERO DESIGN LTD.**  
CONSULTING ENGINEERS, TRANSPORT CANADA APPROVAL, DAB 1900  
AIRCRAFT ENGINEERS, TURBINE ENGINEERS, AIRCRAFT DESIGNERS

**EAGLE CONCRETE LTD.**

EAGLE COPTERS LTD.  
125 MONTREAL ROAD, M.B., WINNIPEG, ALBERTA, T.D.P. 322.

603 MCTAVISH ROAD N.E., CALGARY, ALBERTA, T2E 7C9  
BELL 204, 205, 212 & 214

SEE 204, 205, 212 & 214  
VERTICAL REFERENCE DOOR

#### INSTALLATION

DATE AS NOTED	DRW. SEC	DRW. NO.	RE
	A1	D2046901	

EE 13 OF 3 A1 D2046901

DART AEROSPACE LTD	Work Order:	30787
Description: Vertical Reference Door Installation	Part Number:	EA2046906
Inspection Dwg: 1204146901, Rev: 1		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## First Article      Prototype

Measured by:	M1 - M1
Date:	07.07.22

Audited by:	<i>E</i>
Date:	07.02.26

<b>Prototype Approval:</b>	
<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	